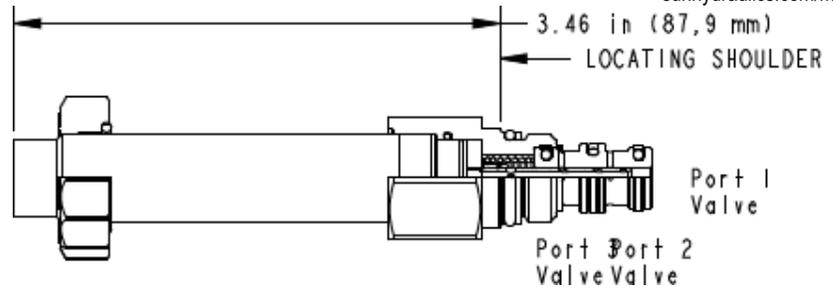


M-Control, H-Spool



CONFIGURATION

M	Control	Manual Override (Standard)
H	Spool Configuration	Normally Open
N	Seal Material	Buna-N
(none)	Coil	No coil

This solenoid-operated 3-way, 2-position cartridge is a direct-acting, balanced spool pilot valve used to pilot other full-flow valves. The valve is normally open between port 1 and port 2 or port 1 and port 3 and all flow paths are bidirectional.

This valve is designed to be used with 740 and 747 Series coils.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Manual Override Force Requirement	66 N/100 bar @ Port 1
Manual Override Stroke	2,5 mm
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990009007
Seal kit - Cartridge	EPDM: 990009014
Seal kit - Cartridge	Polyurethane: 990009002
Seal kit - Cartridge	Viton: 990009006

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: DBAFMHN

CONTROL	(M) SPOOL CONFIGURATION	(H) SEAL MATERIAL	(N) COIL *
M Manual Override (Standard)	H Normally Open	N Buna-N	No coil
D Twist/Lock (Dual) Manual Override	C Normally Closed	E EPDM	* Additional coil options are available
L Twist/Lock (Detent) Manual Override		V Viton	
T Twist (Momentary) Manual Override			
X No Manual Override			